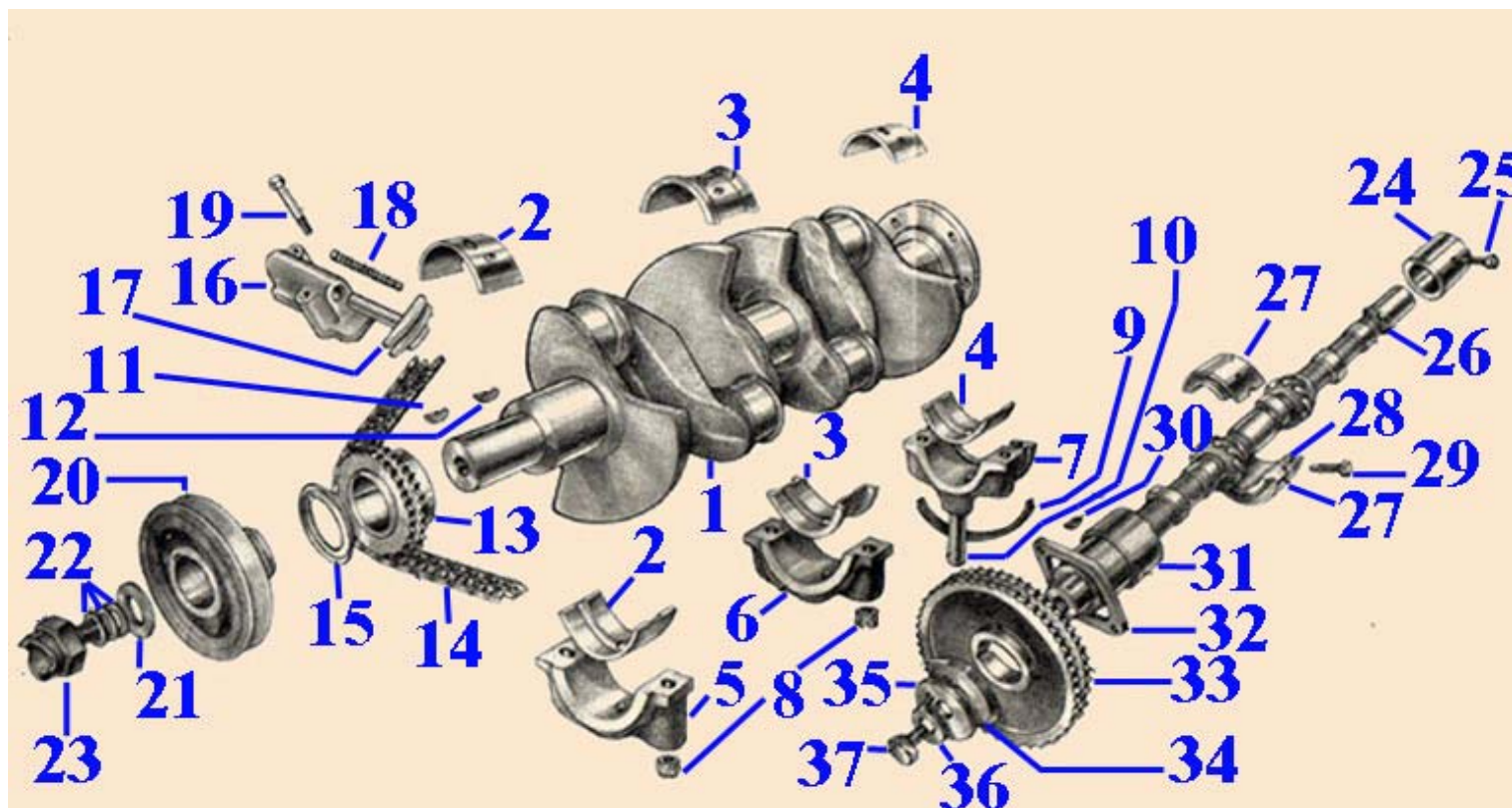


Engine Internal 1



Ref #	Description * = suitable for unleaded head	Original Equipment MG Part Number	NTG Part Number	Moss Europe Part Number	Moss USA Part Number	Amount Required		
						YA	YT	YB
1	Crankshaft - complete* (Originally supplied with main and big end bearings - now just the crankshaft)	MG900/3	B165	AAA3105	451-490	1	1	1
2	Crankshaft main bearing (front)	MG862/67	- <u>see footnote.</u>			1	1	1

Ref #	Description * = suitable for unleaded head	Original Equipment MG Part Number	NTG Part Number	Moss Europe Part Number	Moss USA Part Number	Amount Required		
						YA	YT	YB
3	Crankshaft main bearing (inter.)	MG862/10				1	1	1
4	Crankshaft main bearing (rear)	MG862/9				1	1	1
5	Main Bearing Cap (front)	MG862/113	-	-	-	1	1	1
6	Main Bearing Cap (centre)	MG862/112	-	-	-	1	1	1
7	Main Bearing Cap (rear) with pipe	MG862/6	-	-	-	1	1	1
8	Nut for bearing caps	MG679/478	B167	-	-	6	6	6
9	Seal for main cap to sump	MG862/259	G905	291-200	291-200	1	1	1
10	Pipe for rear cap	MG862/116	-	-	-	1	1	1
11	Key (for crankshaft pulley)	P151/185	B262	327-050	327-050	1	1	1
12	Key for chain sprocket	P151/185				1	1	1
13	Chain sprocket	MG862/150	B246	AAA5664	433-440	1	1	1
14	Timing Chain	MG862/170	B005	433-580	433-580	1	1	1
15	Oil thrower for crankshaft	MG862/151	B165A (Spiggot bush B165B, Cover plate B165C)	433-480	433-480	1	1	1
16	Feed block for tensioner	MG862/428	B005D (B005 complete)	433-578 complete	433-578 complete	1	1	1
17	Tensioner for chain	MG862/427	B005A (B005 complete)	433-570	433-570	1	1	1

Ref #	Description * = suitable for unleaded head	Original Equipment MG Part Number	NTG Part Number	Moss Europe Part Number	Moss USA Part Number	Amount Required		
						YA	YT	YB
18	Spring for feed block bolt	MG827/129	B005C (B005 complete)	329-370	329-370	1	1	1
19	Bolt for feed block	MG862/429	B005B (B005 complete)	320-150	320-150	2	2	2
20	Pulley (on crankshaft)	MG862/333	B245	433-470	433-470	1	1	1
21	Washer	MG862/154	B248B	433-460	433-460	1	1	1
22	Shim for nut (.125 mm.)	MG862/155	B248C	-	-	as required		
	Shim for nut (.250 mm.)	MG862/156						
	Shim for nut (.500 mm.)	MG862/157						
23	Nut for crankshaft	MG862/153	B248	433-450	433-450	1	1	1
24	Bearing for camshaft (rear)	MG862/167	B170 (set)	424-968 (set)	424-968 (set)	1	1	1
25	Screwed dowel for bearings	MG862/168	B285C	320-900	320-900	2	2	2
26	Circlip for camshaft (rear)	MG862/163	B261	326-060	326-060	1	1	1
27	Bearing for camshaft (intermediate)	MG862/12	B170 (set)	424-968 (set)	424-968 (set)	1	1	1
28	Plain dowel for bearings	MG679/173	-	-	-	2	2	2
29	Screwed dowel for bearings	MG862/168	B285C	326-060	326-060	2	2	2
30	Key for chain sprocket	P151/185	B262	327-050	327-050	1	1	1
31	Bearing for camshaft (front)	MG862/164	B170 (set)	424-968 (set)	424-968 (set)	1	1	1
32	Thrust plate for camshaft	MG862/169	B285A	433-400	433-400	1	1	1
33	Chain sprocket	MG862/159	B247	AAA5666	433-430	1	1	1
34	Oil thrower for camshaft	MG862/162	B260	433-390	433-390	1	1	1

Ref #	Description * = suitable for unleaded head	Original Equipment MG Part Number	NTG Part Number	Moss Europe Part Number	Moss USA Part Number	Amount Required		
						YA	YT	YB
35	Washer for chain sprocket	MG862/160	B259	433-380	433-380	1	1	1
36	Lock washer for chain sprocket	MG862/161	B284B	433-370	433-370	1	1	1
37	Bolt for camshaft	MG862/366	B284C	320-670	320-670	1	1	1

Crankshaft bearings, replacement sets.

Crankshaft bearings are only available as full set replacements and the part numbers vary according to oversize requirements.

	Oversize	NTG Part Number	Moss Europe Part Number	Moss USA Part Number
Main Bearing Set	Standard	B200	424-650	424-650
	0.010"	B201	424-750	424-750
	0.020"	B202	424-800	424-800
	0.030"	B203	424-850	424-850
	0.040"	B204	424-900	424-900
	0.050"	B205	424-905	424-905
	0.060"	B206	424-910	-